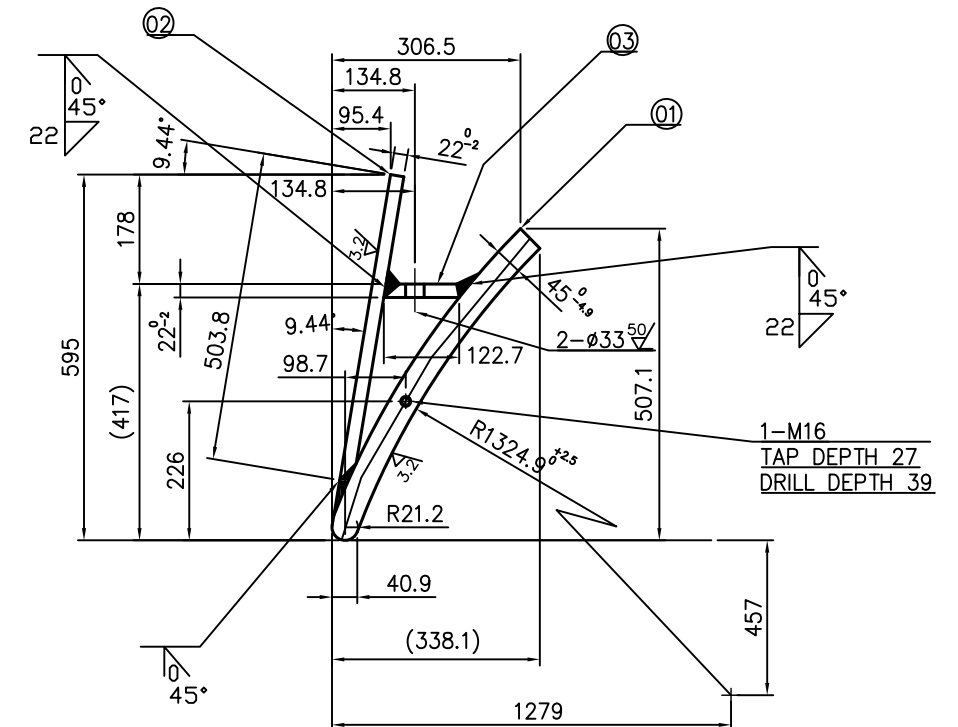
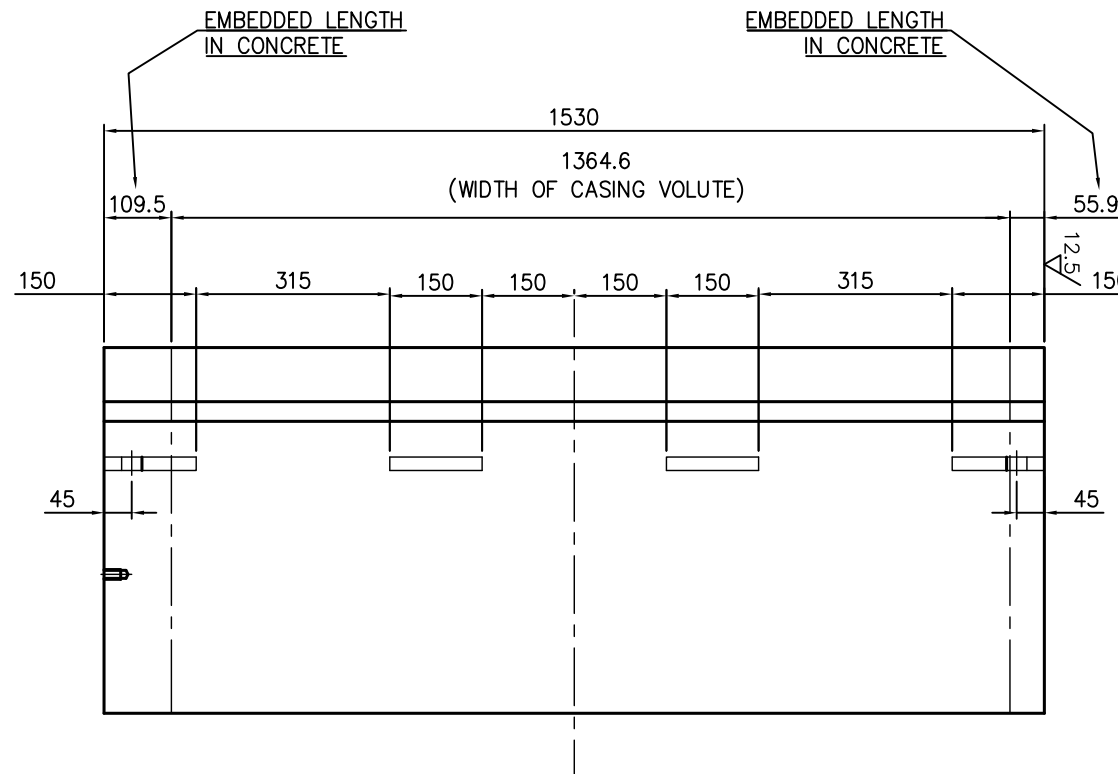


INVENTORY NO.

✓//50/12.5/3.2//



1. THE MANUFACTURER SHALL ADOPT SUITABLE WELDING PROCEDURE.
2. ALL WELDING AREAS SHALL BE CHECKED BY LPI, AS PER ASME SEC. V ARTICLE 6 & 24, AND THE RESULT SHALL CONFIRM TO ASME SEC. VIII DIV.1 APPENDIX 8.
3. ANTICORROSIVE OIL (TECTYL506) SHALL BE APPLIED AT THE TIME OF DELIVERY.

03	PLATE	ASTM A240 S30403	4
02	PLATE	ASTM A240 S30403	1
01	PLATE	ASTM A240 S30403	1
ITEM No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY

					FP9714313015	468	
					ASTM A240 S30403	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED...

1. REF. TO HY0230261 FOR UNSYMMETRIC TOLERANCES.
2. CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	MKSV 220C CONCRETE VOLUTE PUMP
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	BHARAT HEAVY ELECTRICALS LTD. HYDERABAD			NAME	SIGN.	DATE	NO.OF VAR. N.A
			DRN.	SUDHEER	SUDHEER	14.11.19	
			CHD.	MSRAM	MSRAM	14.11.19	
			APPD.	K.H.R.K	K.H.R.K	14.11.19	
DEPT. PUMPS		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.		ITEM NO.	NO.OF ITEMS
CODE 410		N.T.S	468			N.A	N.A
TITLE DISCHARGE LIP: CV-CWP				DRAWING NO.			REV.
				3 182 65 1 0031			00
				SHEET NO. 01		NO OF SHEETS 01	